



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2673-34
Job Sheet 174178



Part No: D2673-34

Job Qty: 20 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/12/18

Job Tracking No:

Due Date: ~~4/5/18~~ *March 26*

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP C 02.01.14 Removed deburr and inspect level 5 NG/EC IPP Rev:D Now 6061-T6 06-06-23
JLM IPP Rev:C Now on Waterjet 07-05-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		4/4/18	0.00	0.00	Start Up Waterjet		<i>SC 18/03/19</i>
100	Waterjet	20 pcs		4/5/18	0.01	0.33	Waterjet1		<i>SC 18/03/19</i>
120	QC	20 pcs		4/5/18	0.00	0.00	QC8		<i>38</i>
130	Packaging	20 pcs		4/5/18	0.00	0.00	Packaging3 <i>WA003</i>		<i>JY MAR 22 2018</i>
140	QC21-SA	20 Ea		4/5/18	0.00	0.00	QC21		<i>DAS 21 MAR 22 2018</i>

Part Op 100 - 1-Cut as per Dwg D2673
Descriptions: 130 - LOCATION WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	1.0400 sf (.052 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	1	266	0

5647299

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	3.300Inches ± 0.010	3.310 3.290	<i>3,303</i>	
2	End Plate	2.247Inches ± 0.010	2.257 2.237	<i>2,251</i>	
3	End Plate	0.250Inches ± 0.010	0.260 0.240	<i>0,250</i> Radius	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
DART AEROSPACE LTD. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 03/19/18 Container No: S052885 Part: D2673-34 Job No: 174178 Serial No/Batch: S052885 Revision: Inspector:					Completed By																
					Lead hand / Supervisor Approval Verification																
					QC / QA Coordinator Approval																
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